TECHNICAL DATA SHEET

Permatack® 1206

TAILORED CHEMICAL PRODUCTS, INC.

Adhesives Tailored to our Customer's Needs™

PRODUCT DESCRIPTION:

PermaTack™ 1206 is a formulated HMPSA primarily designed for numerous applications that require a high shear resistance at elevated temperatures**.** Permatack™ 1206 has a very long open time, aggressive tack, excellent adhesion, and excellent heat stability. It is designed for general purpose permanent paper and film applications. Product is suitable for extrusion, atomization, and swirl spraying applications.

TYPICAL PHYSICAL PROPERTIES:

Viscosity[1]	**3,300 cps (+/- 900) 350°F**
Softening Point	**218°F (+/-2.0)**
SAFT	**177°F**
180° Peel	**10.0lbs**
Loop Tack	**13.2lbs**
Color	**Yellow**
Application Temperature	**300°- 350° F**

[1] ASTM D 3236

HANDLING & STORAGE:

For best results, use product within 365 days.

SAFETY:

When handling and working with hot melt adhesives wear protective clothing and eye protection at all times. To minimize the risk of flammable vapors, do not exceed 400°F melt temperature.

CLEAN UP:

For best results, allow product to cool and manually remove excess adhesive with scrapper. Consult your hot melt equipment manufacturer for proper clean-up procedures or contact your Tailored Chemical Products representative for additional help.

FDA STATUS:

Consult your Tailored Chemical representative for the most recent FDA status information.

ROTATE STOCK:

For best results, use oldest lots first.

TOXICITY:

Under normal conditions of use this product is considered non-toxic. Consult the SDS for additional Information.

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The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. Our products are intended for sale to industrial and commercial customers. We require customers to inspect and test our products before use and to satisfy themselves as to contents and suitability for their specific applications. We warrant that our products will meet our written specifications. **Nothing herein shall constitute any other warranty express or implied, including any warranty of merchantability or fitness for a particular purpose**, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.